FORM 10-Q

SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

(Mark One) ý	Quarterly Report Pursuant to Section 13 or 15(d) the Securities Exchange Act of 1934) of
	For The Quarterly Period Ended June 30, 2008 or	3
0	Transition Report Pursuant to Section 13 or 15(d the Securities Exchange Act of 1934) of
	For the transition period from to	

Commission File Number 1-13648

BALCHEM CORPORATION (Exact name of registrant as specified in its charter)

Maryland (State or other jurisdiction of incorporation or organization) P.O. Box 600 New Hampton, New York (Address of principal executive offices) 13-2578432 (I.R.S. Employer Identification Number)

10958 (Zip Code)

845-326-5600

Registrant's telephone number, including area code:

Indicate by a check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to filing requirements for the past 90 days.

Yes þ No o

Indicate by check mark whether the Registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, or a smaller reporting company. See the definitions of "large accelerated filer," "accelerated filer" and "smaller reporting company" in Rule 12b-2 of the Exchange Act.

Large accelerated filer o Non-accelerated filer o Accelerated filer þ Smaller reporting companyo

Indicate by check mark whether the Registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act). Yes o No \flat

As of August 1, 2008 the registrant had 18,175,909 shares of its Common Stock, \$.06 2/3 par value, outstanding.

Part 1 - Financial Information

Item 1. Financial Statements

BALCHEM CORPORATION Condensed Consolidated Balance Sheets (Dollars in thousands, except per share data) Unaudited

Assets	June	30, 2008	December 31, 2007		
Current assets:					
Cash and cash equivalents	\$	2,642	\$	2,307	
Accounts receivable, net		35,500		29,640	
Inventories		19,398		15,680	
Prepaid expenses		1,465		2,456	
Deferred income taxes		548		515	
Other current assets		1,779		1,871	
Total current assets		61,332		52,469	
Property, plant and equipment, net		43,630		42,080	
Goodwill		26,398		26,363	
Intangible assets with finite lives, net		31,710		33,451	
Other assets		66		61	
Total assets	\$	163,136	\$	154,424	
Liabilities and Stockholders' Equity Current liabilities:					
Trade accounts payable	\$	13,439	\$	11,190	
Accrued expenses	Ψ	10,949	Ψ	10,516	
Customer deposits and other deferred revenue		10,747		42	
Current portion of long-term debt		7,493		7,379	
Dividends payable		-		1,975	
Income taxes payable		1,799		2,019	
Revolver borrowings		4,770		3,209	
Total current liabilities		38,450		36,330	
Long-term debt		11,773		17,398	
Deferred income taxes		5,879		6,087	
Other long-term obligations		1,579		1,529	
Total liabilities		57,681		61,344	
Commitments and contingencies (note 13)					

Stockholders' equity:		
Preferred stock, \$25 par value. Authorized 2,000,000		
shares; none issued and outstanding	-	-
Common stock, \$.0667 par value. Authorized 60,000,000 shares;		
18,165,868 shares issued		
and outstanding at June 30, 2008 and 17,979,353 shares issued and		
outstanding at		
December 31, 2007	817	804
Additional paid-in capital	17,265	14,286
Retained earnings	87,205	77,840
Accumulated other comprehensive income	168	150
Total stockholders' equity	105,455	93,080
Total liabilities and stockholders' equity	\$ 163,136	\$ 154,424

See accompanying notes to condensed consolidated financial statements.

BALCHEM CORPORATION Condensed Consolidated Statements of Earnings (Dollars in thousands, except per share data) (unaudited)

		Three Months Ended June 30, 2008 2007			Six Mont June 2008			
Net sales	\$ (62,901	\$	44,371	\$ 119,762	\$	71,970	
Cost of sales	2	49,950		32,189	93,328		50,047	
Gross margin	-	12,951		12,182	26,434		21,923	
Operating expenses:								
Selling expenses		3,068		3,194	6,387		5,322	
Research and development expenses		701		615	1,483		1,184	
General and administrative expenses		1,942		1,584	3,920		3,286	
		5,711		5,393	11,790		9,792	
Earnings from operations		7,240		6,789	14,644		12,131	
Other expenses (income):								
Interest income		(24)		(29)	(49)		(74)	
Interest expense		247		527	570		611	
Other, net		16		(76)	(69)		(87)	
Earnings before income tax expense		7,001		6,367	14,192		11,681	
Income tax expense		2,277		2,302	4,827		4,175	
Net earnings	\$	4,724	\$	4,065	\$ 9,365	\$	7,506	
Net earnings per common share - basic	\$	0.26	\$	0.23	\$ 0.52	\$	0.42	
Net earnings per common share - diluted	\$	0.25	\$	0.22	\$ 0.50	\$	0.41	

See accompanying notes to condensed consolidated financial statements.

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BALCHEM CORPORATION Condensed Consolidated Statements of Cash Flows (Dollars in thousands) (unaudited)

	June	ths Ended e 30,
	2008	2007
Cash flows from operating activities:		
Net earnings	\$ 9,365	\$ 7,506
Adjustments to reconcile net earnings to		
net cash provided by operating activities:		
Depreciation and amortization	3,832	2,761
Shares issued under employee benefit plans	252	235
Deferred income taxes	(230)	(164)
Foreign currency transaction (gain) loss	(81)	-
Stock compensation expense	1,244	784
Gain on sale of equipment	-	(11)
Other	-	10
Changes in assets and liabilities net of effects of acquisition:		
Accounts receivable	(5,198)	(10,174)
Inventories	(3,458)	(702)
Prepaid expenses and other current assets	1,218	218
Income taxes	(278)	458
Customer deposits and other deferred revenue	(42)	(590)
Accounts payable and accrued expenses	1,884	1,475
Other long-term obligations	31	436
Net cash provided by operating activities	8,539	2,242
Cash flows from investing activities:		
Capital expenditures	(2,845)	(1,807)
Proceeds from sale of property, plant and equipment	-	11
Intangible assets acquired	(74)	(84)
Acquisition of assets	(39)	(40,672)
Net cash used in investing activities	(2,958)	(42,552)
Cash flows from financing activities:		
Proceeds from long-term borrowings	-	38,946
Proceeds from short-term borrowings	-	3,554
Revolver borrowings	2,345	-
Revolver repayments	(1,000)	-
Principal payments on long-term debt	(6,220)	(1,450)
Proceeds from stock options exercised	915	485
Excess tax benefits from stock compensation	581	500
Dividends paid	(1,975)	(1,596)
Net cash (used in) provided by financing activities	(5,354)	40,439

Effect of exchange rate changes on cash	108	(6)
Increase in cash and cash equivalents	335	123
Cash and cash equivalents beginning of period Cash and cash equivalents end of period	\$ 2,307 2,642	\$ 5,189 5,312

See accompanying notes to condensed consolidated financial statements.

BALCHEM CORPORATION Condensed Consolidated Statements of Comprehensive Income (Dollars in thousands) (unaudited)

	Three Months EndedJune 30,20082007			Six Months June 3 2008		nded 2007	
Net earnings	\$	4,724	\$	4,065	9,365	\$	7,506
Other comprehensive income, net of tax:							
Unfunded postretirement benefit plan - prior service cost and gain							
amortized during period		-		(3)	(4)		(7)
Other		13		8	22		8
Comprehensive income	\$	4,737	\$	4,070	9,383	\$	7,507

See accompanying notes to condensed consolidated financial statements.

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NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS

(All dollar amounts in thousands, except per share data)

NOTE 1 - CONDENSED CONSOLIDATED FINANCIAL STATEMENTS

The condensed consolidated financial statements presented herein have been prepared by the Company in accordance with the accounting policies described in its December 31, 2007 consolidated financial statements, and should be read in conjunction with the consolidated financial statements and notes, which appear in the Annual Report on Form 10-K for the year ended December 31, 2007. References in this report to the "Company" mean either Balchem Corporation or Balchem Corporation and its subsidiaries, including BCP Ingredients, Inc., Balchem Minerals Corporation, and Balchem B.V., on a consolidated basis, as the context requires.

In the opinion of management, the unaudited condensed consolidated financial statements furnished in this Form 10-Q include all adjustments necessary for a fair presentation of the financial position, results of operations and cash flows for the interim periods presented. All such adjustments are of a normal recurring nature. The condensed consolidated financial statements have been prepared in accordance with U.S. generally accepted accounting principles governing interim financial statements and the instructions to Form 10-Q and Article 10 of Regulation S-X under the Securities Exchange Act of 1934 and therefore do not include some information and notes necessary to conform to annual reporting requirements. Certain prior year amounts have been reclassified to conform to current year presentation. The results of operations for the six months ended June 30, 2008 are not necessarily indicative of the operating results expected for the full year or any interim period.

NOTE 2 - STOCKHOLDERS' EQUITY

STOCK-BASED COMPENSATION

The Company records stock-based compensation in accordance with the provisions of Statement of Financial Accounting Standards ("SFAS") No. 123 (revised 2004), "Share Based Payment" ("SFAS 123R"). The Company's results for the three and six months ended June 30, 2008 and 2007 reflected the following stock-based compensation cost, and such compensation cost had the following effects on net earnings and basic and diluted earnings per share:

	Er	Months nded 30, 2008	Three Month Ended June 30, 200			
Cost of sales	\$	66	\$	44		
Operating expenses		556		348		
Net earnings		(410)		(265)		
Basic earnings per common						
share		(0.02)		(0.01)		
Diluted earnings per common						
share	\$	(0.02)	\$	(0.01)		

	Six M	onths	Six Mo	onths
	End	ed	End	ed
	June 30	, 2008	June 30	, 2007
Cost of sales	\$	132	\$	87
Operating expenses		1,112		697
Net earnings		(822)		(534)
Basic earnings per common				
share		(0.05)		(0.03)
Diluted earnings per common				
share	\$	(0.04)	\$	(0.03)

As required by SFAS 123R, the Company has made an estimate of expected forfeitures, based on its historical experience, and is recognizing compensation cost only for those stock-based compensation awards expected to vest.

Additionally, since adoption of SFAS 123R, excess tax benefits related to stock compensation are presented as a cash inflow from financing activities. This change had the effect of decreasing cash flows from operating activities and increasing cash flows from financing activities by \$364 and \$581 for the three and six months ended June 30, 2008 respectively, and by \$114 and \$500 for the three and six months ended June 30, 2007, respectively.

The Company's stock incentive plans allow for the granting of restricted stock awards and options to purchase common stock. Both incentive stock options and nonqualified stock options can be awarded under the plans. No option will be exercisable for longer than ten years after the date of grant. The Company has approved and reserved a number of shares to be issued upon exercise of the outstanding options that is adequate to cover all exercises. As of June 30, 2008, the plans had 4,000,000 shares available for future awards. Compensation expense for stock options and restricted stock awards is recognized on a straight-line basis over the vesting period, generally three years for stock options, four years for employee restricted stock awards, and four to seven years for non-employee director restricted stock awards. Certain awards provide for accelerated vesting if there is a change in control (as defined in the plans) or other qualifying events.

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Option activity for the six months ended June 30, 2008 and 2007 is summarized below:

		Weighted Average	Aggregate Intrinsic	Weighted Average Remaining
For the six months ended	Shares	Exercise	Value	Contractual
June 30, 2008	(000s)	Price	(\$000s)	Term
Outstanding as of December 31, 2007	1,944	\$ 10.66	\$ 22,786	
Granted	307	20.41		
Exercised	(112)	8.14		
Expired	-	-		
Forfeited	-	-		
Outstanding as of				
June 30, 2008	2,139	\$ 12.19	\$ 23,402	6.7
Exercisable as of				
June 30, 2008	1,414	\$ 9.25	\$ 19,624	5.7

Outstanding as of December 31, 2006 2,170 \$ 10.13 \$ 15,168 Granted 3 17.86 Exercised (125) 3.87 Expired - - Forfeited (13) 14.01	
Exercised (125) 3.87 Expired	
Expired	
Forfeited (13) 14.01	
Outstanding as of	
June 30, 2007 2,035 \$ 10.51 \$ 15,595	7.1
Exercisable as ofJune 30, 20071,206 \$ 7.91 \$ 12,380	6.2

SFAS 123R requires companies to measure the cost of employee services received in exchange for an award of equity instruments based on the grant-date fair value of the award. The fair value of each option grant is estimated on the date of the grant using the Black-Scholes option-pricing model with the following weighted average assumptions: dividend yields of 0.4% and 0.3%; expected volatilities of 33% and 27%; risk-free interest rates of 3.7% and 4.1%; and expected lives of 3.4 and 3.7, in each case for the six months ended June 30, 2008 and 2007, respectively.

The Company used a projected expected life for each award granted based on historical experience of employees' exercise behavior. Expected volatility is based on the Company's historical volatility levels. Dividend yields are based on the Company's historical dividend yields. Risk-free interest rates are based on the implied yields currently available on U.S. Treasury zero coupon issues with a remaining term equal to the expected life.

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Other information pertaining to option activity during the three and six months ended June 30, 2008 and 2007 was as follows:

	Three Months Ended June 30.			Six Months Endec June 30.			nded	
	2008		2007		2008		2007	
Weighted-average fair value of options granted	\$	N/A	\$	6.47	\$	6.38	\$	6.47
Total intrinsic value of stock options exercised (\$000s)	\$	1,048	\$	312	\$	1,658	\$	1,513

There were no options granted for the three months ended June 30, 2008.

Non-vested restricted stock activity for the six months ended June 30, 2008 and 2007 is summarized below:

Six months ended June 30, 2008	Shares (000s)	Aver D	'eighted rage Grant ate Fair Value
Non-vested balance as of December 31, 2007	118	\$	16.49
Granted	73	Ψ	20.77
Vested	-		- 20.77
Forfeited	_		-
Non-vested balance as of June 30, 2008	191	\$	18.10
		Aver	'eighted rage Grant ate Fair
Six months ended June 30, 2007	Shares (000s)	Aver D	rage Grant
Six months ended June 30, 2007 Non-vested balance as of December 31, 2006	Shares (000s) 113	Aver D	rage Grant ate Fair
		Aver D	rage Grant ate Fair Value
Non-vested balance as of December 31, 2006	113	Aver D	rage Grant ate Fair Value 16.40
Non-vested balance as of December 31, 2006 Granted	113	Aver D	rage Grant ate Fair Value 16.40

As of June 30, 2008 and 2007, there was \$4,729 and \$3,299, respectively, of total unrecognized compensation cost related to non-vested share-based compensation arrangements granted under the plans. As of June 30, 2008, the unrecognized compensation cost is expected to be recognized over a weighted-average period of 2 years. The Company estimates that share-based compensation expense for the year ended December 31, 2008 will be approximately \$2,343.

REPURCHASE OF COMMON STOCK

In June 2005, the board of directors approved an extension of and an increased authorization to the Company's stock repurchase program. The total authorization under this program is 2,508,692 shares. Since the inception of the program, a total of 1,307,867 shares have been purchased, none of which remained in treasury at June 30, 2008 or 2007. During the six months ended June 30, 2008, no additional shares have been purchased. The Company intends to acquire shares from time to time at prevailing market prices if and to the extent it deems it advisable to do so based on its assessment of corporate cash flow, market conditions and other factors.

NOTE 3 – ACQUISITIONS

Akzo Nobel Acquisition

Effective April 30, 2007, pursuant to an asset purchase agreement dated March 30, 2007 (the "Akzo Nobel Asset Purchase Agreement"), the Company, through its European subsidiary, Balchem B.V., completed an acquisition of the methylamines and choline chloride business and manufacturing facilities of Akzo Nobel Chemicals S.p.A., located in Marano Ticino, Italy (the "Akzo Nobel Acquisition") for a purchase price, including acquisition costs, of approximately \$7,800.

The Akzo Nobel Acquisition has been accounted for using the purchase method of accounting and the purchase price of the acquisition has been assigned to the net assets acquired based on the fair value of such assets at the date of acquisition. The allocation of the total purchase price, including acquisition costs, was based on the estimated fair values as of April 30, 2007. The purchase price has been allocated as follows:

	in F	lue Recorded Purchase counting
Property plant & equipment	\$	7,994
Short-term receivable		2,462
Inventories		4,323
Goodwill		1,123
Other		83
Accounts payable and accrued expenses		(8,213)
Total	\$	7,772

Chinook Acquisition

On March 16, 2007, the Company, through its wholly-owned subsidiary BCP Ingredients, Inc. ("BCP"), entered into an asset purchase agreement (the "Asset Purchase Agreement") with Chinook Global Limited ("Chinook"), a privately held Ontario corporation, pursuant to which BCP acquired certain of Chinook's choline chloride business assets (the "Chinook Acquisition") for a purchase price, including acquisition costs, of approximately \$33,000. The acquisition closed effective the same date.

The Chinook Acquisition has been accounted for using the purchase method of accounting and the purchase price of the acquisition has been assigned to the net assets acquired based on the fair value of such assets at the date of acquisition. The allocation of the total purchase price, including acquisition costs, was based on the estimated fair values as of March 16, 2007. The purchase price has been allocated as follows:

	Fair Value Recorded			
	in Purchase			
	Accounting			
Customer list	\$	29,262		
Inventory		1,840		
Short-term receivable	1,850			
Other		73		
Total	\$	33,025		

The short-term receivable was included in other current assets.

Pro Forma Summary of Operations

The following unaudited pro forma information has been prepared as if the Chinook Acquisition had occurred on January 1, 2007 and does not include cost savings expected from the transaction. In addition to including the results of operations, the pro forma information gives effect primarily to changes in depreciation and amortization of tangible and intangible assets resulting from the acquisition.

The pro forma information presented does not purport to be indicative of the results that actually would have been attained if the Chinook Acquisition had occurred at the beginning of the period presented and is not intended to be a projection of future results.

	Pro	Pro Forma		
	Six Mo	onths Ended		
	Jı	ine 30,		
		2007		
Net sales	\$	80,957		
Net earnings		7,978		
Basic EPS		.45		
Diluted EPS		.43		

NOTE 4 - INVENTORIES

Inventories at June 30, 2008 and December 31, 2007 consisted of the following:

	June 30, 2008		,	
Raw materials	\$	9,106	\$	6,522
Work in progress		407		818
Finished goods		9,885		8,340
Total inventories	\$	19,398	\$	15,680

NOTE 5 - PROPERTY, PLANT AND EQUIPMENT

Property, plant and equipment at June 30, 2008 and December 31, 2007 are summarized as follows:

	June 30, 2008	December 31, 2007
Land	\$ 2,261	\$ 2,152
Building	15,849	15,520
Equipment	47,277	45,599
Construction in progress	4,542	3,067
	69,929	66,338
Less: accumulated		
depreciation	26,299	24,258
Net property, plant and		
equipment	\$ 43,630	\$ 42,080

NOTE 6 – INTANGIBLE ASSETS

The Company had goodwill in the amount of \$26,398 and \$26,363 at June 30, 2008 and December 31, 2007, respectively, subject to the provisions of SFAS Nos. 141 and 142.

As of June 30, 2008 and December 31, 2007, the Company had identifiable intangible assets with finite lives with a gross carrying value of approximately \$37,324 and \$37,248, respectively, less accumulated amortization of \$5,614 and \$3,797, respectively. For the six months ended June 30, 2008, the increase in the gross carrying amount is primarily attributable to patent, regulatory re-registration and trademark costs.

Identifiable intangible assets with finite lives at June 30, 2008 and December 31, 2007 are summarized as follows:

		Gross		Gross	
		Carrying		Carrying	
	Amortization	Amount	Accumulated	Amount	Accumulated
	Period	at	Amortization	at	Amortization
	(in years)	6/30/08	at 6/30/08	12/31/07	at 12/31/07
Customer lists	10	\$ 34,150	\$ 4,884	\$ 34,150	\$ 3,178
Regulatory re-registration costs	10	57	1	28	-
Patents & trade secrets	15-17	1,658	358	1,621	311
Trademarks & trade names	17	892	172	884	146
Other	5	567	199	565	162
		\$ 37,324	\$ 5,614	\$ 37,248	\$ 3,797

Amortization of identifiable intangible assets was \$1,818 for the first six months of 2008. Assuming no change in the gross carrying value of identifiable intangible assets, the estimated amortization expense for the remainder of 2008 is \$1,831 and approximately \$3,600 per annum for 2009 through 2013. At June 30, 2008, there were no identifiable intangible assets with indefinite useful lives as defined by SFAS No. 142. Identifiable intangible assets are reflected in "Intangible assets with finite lives, net" in the Company's condensed consolidated balance sheets. There were no changes to the useful lives of intangible assets subject to amortization during the six months ended June 30, 2008.

NOTE 7 - NET EARNINGS PER SHARE

The following presents a reconciliation of the net earnings and shares used in calculating basic and diluted net earnings per share:

Three months ended June 30, 2008	Net Earnings (Numerator)		Number of Shares (Denominator)	Sh	er are ount
Basic EPS – Net earnings and weighted average common shares					
outstanding	\$	4,724	17,957,938	\$.26
Effect of dilutive securities – stock options and restricted stock			1,036,788		
Diluted EPS – Net earnings and weighted average common shares					
outstanding and effect of stock options and restricted stock	\$	4,724	18,994,726	\$.25
Three months ended June 30, 2007		Net arnings merator)	Number of Shares (Denominator)	Sh	er are ount
Basic EPS – Net earnings and weighted average common shares					
outstanding	\$	4,065	17,752,226	\$.23
Effect of dilutive securities – stock options and restricted stock			826,959		
Diluted EPS – Net earnings and weighted average common shares outstanding and effect of stock options and restricted stock			18,579,185		.22

Six months ended June 30, 2008	Ea	Net arnings merator)	Number of Shares (Denominator)	SI	Per nare nount
Basic EPS – Net earnings and weighted average common shares					
outstanding	\$	9,365	17,921,505	\$.52
Effect of dilutive securities – stock options and restricted stock			994,264		
Diluted EPS – Net earnings and weighted average common shares					
outstanding and effect of stock options and restricted stock	\$	9,365	18,915,769	\$.50

Six months ended June 30, 2007	Net Earnings (Numerator)				SI	Per nare nount
Basic EPS – Net earnings and weighted average common shares outstanding	\$	7,506	17,724,581	\$.42	
Effect of dilutive securities – stock options and restricted stock		.,	762,434	•		
Diluted EPS – Net earnings and weighted average common shares outstanding and effect of stock options and restricted stock	\$	7,506	18,487,015	\$.41	

The Company had stock options covering 307,500 and 286,900 shares at June 30, 2008 and 2007, respectively, that could potentially dilute basic earnings per share in future periods that were not included in diluted earnings per share because their effect on the period presented was anti-dilutive.

NOTE 8 – INCOME TAXES

The Company adopted the provisions of FASB Interpretation No. 48, "Accounting for Uncertainty in Income Taxes", or FIN 48, on January 1, 2007. FIN 48 clarifies whether or not to recognize assets or liabilities for tax positions taken that may be challenged by a tax authority. Upon adoption of FIN 48, the Company recognized approximately a \$291 decrease in its retained earnings balance. The charge before federal tax benefits was \$411. The Company includes interest expense or income as well as potential penalties on unrecognized tax positions as a component of income tax expense in the consolidated statements of earnings. The total amount of accrued interest and penalties related to uncertain tax positions at June 30, 2008 was approximately \$130 and is included in other long-term obligations. All of the unrecognized tax benefits, if recognized in future periods, would impact the Company's effective tax rate. The Company files income tax returns in the U.S. and in various states and foreign countries. In the major jurisdictions where the Company operates, it is generally no longer subject to income tax examinations by tax authorities for years before 2004. There was not a significant change in the liabilities for unrecognized tax benefits during the six months ended June 30, 2008.

NOTE 9 - SEGMENT INFORMATION

Effective with the quarter ending March 31, 2008, the Company realigned its business segment reporting structure to more appropriately reflect the internal management of the businesses, largely due to the impact of the recent acquisitions of 2007. The Company will continue to report three segments: Specialty Products; Food, Pharma & Nutrition; and Animal Nutrition & Health. Changes to the reporting segments are as follows: chelated minerals and specialty nutritional products for the animal health industry, formerly reported as a part of the encapsulated/nutritional products segment, are now combined with the choline business (formerly BCP Ingredients) into a consolidated Animal Nutrition & Health segment. The encapsulated/nutritional products segment has been renamed Food, Pharma & Nutrition, focusing on human health. There are no changes to the Specialty Products segment. Net sales and earnings before income taxes have been reclassified for all periods presented to reflect the segment changes.

Business Segment Net Sales:

	Three Mor	nths Ended	Six Mont	hs Ended	
	June	e 30,	June	e 30,	
	2008 2007		2008	2007	
Specialty Products	\$ 8,816	\$ 8,367	\$ 17,266	\$ 16,428	
Food, Pharma & Nutrition	9,471	7,922	18,760	15,134	
Animal Nutrition & Health	44,614	28,082	83,736	40,408	
Total	\$ 62,901	\$ 44,371	\$119,762	\$ 71,970	

Business Segment Earnings Before Income Taxes:

		onths Ended ne 30,	Six Months Ended June 30,		
	2008	2007	2008	2007	
Specialty Products	\$ 2,720	\$ 3,053	\$ 5,318	\$ 5,956	
Food, Pharma & Nutrition	1,670	714	3,198	1,040	
Animal Nutrition & Health	2,850	3,022	6,128	5,135	
Interest and other expense	(239)	(422)	(452)	(450)	
Total	\$ 7,001	\$ 6,367	\$ 14,192	\$ 11,681	

The following table summarizes domestic (U.S.) and foreign sales for the three and six months ended June 30, 2008 and June 30, 2007:

	Three Mon	Three Months Ended		hs Ended	
	June	June 30,		June 30,	
	2008	2007	2008	2007	
Domestic	\$ 35,771	\$ 31,348	\$ 70,799	\$ 55,475	
Foreign	27,130	13,023	48,963	16,495	
Total	\$ 62,901	\$ 44,371	\$119,762	\$ 71,970	

NOTE 10 – SUPPLEMENTAL CASH FLOW INFORMATION

Cash paid during the six months ended June 30, 2008 and 2007 for income taxes and interest, net of capitalized interest is as follows:

	Six months ended			
	June 30,			
		2008	2	2007
Income taxes	\$	4,965	\$	3,295
Interest, net of capitalized				
interest	\$	524	\$	557

Other supplemental non-cash transactions resulting from acquisitions are described in Notes 3 and 11, as well as per the table below for the Akzo Nobel Acquisition.

Cash Paid for the Akzo Nobel Acquisition:

Fair value of assets acquired	\$ 15,985
Less liabilities assumed	(8,213)
Total cash paid	\$ 7,772

NOTE 11 – LONG-TERM DEBT AND CREDIT AGREEMENTS

On April 30, 2007, the Company, and its principal bank entered into a Loan Agreement (the "European Loan Agreement") providing for an unsecured term loan of €7,500, translated to approximately \$11,850 as of June 30, 2008 (the "European Term Loan"), the proceeds of which were used to fund the Akzo Nobel Acquisition (see Note 3) and initial

working capital requirements. The European Term Loan is payable in equal monthly installments of principal, each equal to 1/84th of the principal of the European Term Loan, together with accrued interest, with remaining principal and interest payable at maturity. The European Term Loan has a maturity date of May 1, 2010 and is subject to a monthly interest rate equal to EURIBOR plus 1%. At June 30, 2008, this interest rate was 5.46%. At June 30, 2008, the European Term Loan had an outstanding balance of €6,339, translated to \$10,015. The European Loan Agreement also initially provided for a short-term revolving credit facility of €2,000 (the "European Revolving Facility"). The European Revolving Facility has been renewed for a period of one year as of May 1, 2008. As part of this renewal, the European Loan Agreement was amended to increase the European Revolving Facility to €3,000, translated to \$4,740 as of June 30, 2008. The European Revolving Facility is subject to a monthly interest rate equal to EURIBOR plus 1.25%, and accrued interest is payable monthly. The Company has drawn down €2,000, or \$3,160 as translated at June 30, 2008, of the European Revolving Facility as of June 30, 2008.

On March 16, 2007, the Company and its principal bank entered into a Loan Agreement (the "Loan Agreement") providing for an unsecured term loan of \$29,000 (the "Term Loan"), the proceeds of which were used to fund the Chinook Acquisition (see Note 3). The Term Loan is payable in equal monthly installments of principal, each equal to 1/60th of the principal of the Term Loan, together with accrued interest, with remaining principal and interest payable at maturity. The Term Loan has a maturity date of March 16, 2010 and is subject to a monthly interest rate equal to LIBOR plus 1%. At June 30, 2008, this interest rate was 3.47%. As of June 30, 2008, the Company has prepaid \$12,500 of the Term Loan. At June 30, 2008, the Term Loan had an outstanding balance of \$9,250. The Loan Agreement also provides for a short-term revolving credit facility of \$6,000 (the "Revolving Facility"). The Revolving Facility is subject to a monthly interest rate equal to LIBOR plus 1%, and accrued interest is payable monthly. The Company has drawn down \$1,610 of the Revolving Facility as of June 30, 2008. The Revolving Facility has a maturity date of May 31, 2009. Management believes that such facility will be renewed in the normal course of business.

NOTE 12 - EMPLOYEE BENEFIT PLAN

The Company currently provides postretirement benefits in the form of a retirement medical plan under a collective bargaining agreement covering eligible retired employees of its Verona, Missouri facility.

Net periodic benefit cost for such retirement medical plan for the six months ended June 30, 2008 and June 30, 2007 was as follows:

	20	008	2	007
Service cost	\$	14	\$	15
Interest cost		20		20
Expected return on plan assets		-		-
Amortization of transition				
obligation		-		-
Amortization of prior service				
cost		(9)		(9)
Amortization of gain		(3)		(2)
Net periodic benefit cost	\$	22	\$	24

The amount recorded on the Company's balance sheet as of June 30, 2008 for this obligation is \$839. The plan is unfunded and approved claims are paid from Company funds. Historical cash payments made under such plan approximated \$50 per year.

NOTE 13 – COMMITMENTS AND CONTINGENCIES

As part of the June 30, 2005 acquisition of certain assets relating to the encapsulation, agglomeration and granulation business of Loders Croklaan USA, LLC, the Company entered into a lease agreement with Loders under which the Company leases a portion of Loders' Channahon, Illinois facility where it principally conducted the manufacturing portion of the acquired business and utilized certain warehouse space. The initial term of the lease commenced in February, 2006 and runs through September 30, 2010, subject to earlier termination.

In February 2002, the Company entered into a ten (10) year lease which is cancelable in 2009 for approximately 20,000 square feet of office space. The office space is now serving as the Company's general offices and as a laboratory facility. The Company leases most of its vehicles and office equipment under non-cancelable operating leases, which expire at various times through 2013. Rent expense charged to operations under such lease agreements for the six months ended June 30, 2008 and 2007 aggregated approximately \$584 and \$380, respectively. Aggregate future minimum rental payments required under non-cancelable operating leases at June 30, 2008 are as follows:

Year	
July 1, 2008 to	
December 31,	
2008	\$ 572
2009	973
2010	468
2011	283
2012	178
Thereafter	329
Total minimum	
lease payments	\$ 2,803

In 1982, the Company discovered and thereafter removed a number of buried drums containing unidentified waste material from the Company's site in Slate Hill, New York. The Company thereafter entered into a Consent Decree to evaluate the drum site with the New York Department of Environmental Conservation ("NYDEC") and performed a Remedial Investigation/Feasibility Study that was approved by NYDEC in February 1994. Based on NYDEC requirements, the Company cleaned the area and removed additional soil from the drum burial site, which was completed in 1996. The Company continues to be involved in discussions with NYDEC to evaluate test results and

determine what, if any, additional actions will be required on the part of the Company to close out the remediation of this site. Additional actions, if any, would likely require the Company to continue monitoring the site. The cost of such monitoring has been less than \$5 per year for the period 2003 - 2007.

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The Company's Verona, Missouri facility, while held by a prior owner, was designated by the EPA as a Superfund site and placed on the National Priorities List in 1983, because of dioxin contamination on portions of the site. Remediation conducted by the prior owner under the oversight of the EPA and the Missouri Department of Natural Resources ("MDNR") included removal of dioxin contaminated soil and equipment, capping of areas of residual contamination in four relatively small areas of the site separate from the manufacturing facilities, and the installation of wells to monitor groundwater and surface water contamination by organic chemicals. No ground water or surface water treatment was required. The Company believes that remediation of the site is complete. In 1998, the EPA certified the work on the contaminated soils to be complete. In February 2000, after the conclusion of two years of monitoring groundwater and surface water, the former owner submitted a draft third party risk assessment report to the EPA and MDNR recommending no further action. The prior owner is awaiting the response of the EPA and MDNR to the draft risk assessment.

While the Company must maintain the integrity of the capped areas in the remediation areas on the site, the prior owner is responsible for completion of any further Superfund remedy. The Company is indemnified by the sellers under its May 2001 asset purchase agreement covering its acquisition of the Verona, Missouri facility for potential liabilities associated with the Superfund site and one of the sellers, in turn, has the benefit of certain contractual indemnification by the prior owner that is implementing the above-described Superfund remedy.

From time to time, the Company is a party to various litigation, claims and assessments. Management believes that the ultimate outcome of such matters will not have a material effect on the Company's consolidated financial position, results of operations, or liquidity.

NOTE 14 - NEW ACCOUNTING PRONOUNCEMENTS

In May 2008, FASB issued SFAS No. 162, "The Hierarchy of Generally Accepted Accounting Principles" ("SFAS 162"). SFAS 162 is intended to improve financial reporting by identifying a consistent framework, or hierarchy, for selecting accounting principles to be used in preparing financial statements that are presented in conformity with U.S. generally accepted accounting principles ("GAAP") for nongovernmental entities. Prior to the issuance of SFAS No. 162, the GAAP hierarchy was defined in the American Institute of Certified Public Accountants' (AICPA) Statement on Auditing Standards (SAS) No. 69, "The Meaning of Present Fairly in Conformity With Generally Accepted Accounting Principles." SFAS No. 162 will be effective 60 days following the SEC's approval of the Public Company Accounting Oversight Board ("PCAOB") amendments to AU Section 411, "The Meaning of Present Fairly in Conformity With Generally Accepted Accounting Principles." The Company does not expect the adoption of this statement to be significant to its consolidated financial statements.

In April 2008, FASB issued FSP 142-3, "Determining the Useful Life of Intangible Assets" ("FSP 142-3"). FSP 142-3 amends the factors to be considered in determining the useful life of intangible assets. Its intent is to improve the consistency between the useful life of an intangible asset and the period of expected cash flows used to measure its fair value. FSP 142-3 is effective for fiscal years beginning after December 15, 2008. The

Company is currently assessing the impact of FSP 142-3 on its consolidated financial statements.

In June 2007, FASB ratified the consensus reached by the EITF on EITF Issue No. 07-3, "Accounting for Nonrefundable Advance Payments for Goods or Services to Be Used in Future Research and Development Activities" ("EITF 07-3"). EITF 07-3 addresses the diversity that exists with respect to the accounting for the non-refundable portion of a payment made by a research and development entity for future research and development activities. Under EITF 07-3, an entity would defer and capitalize non-refundable advance payments made for research and development activities until the related goods are delivered or the related services are performed. The Company has reviewed the provisions of EITF 07-3 and does not believe it will have a material impact on its financial condition or results of operations.

In February 2007, FASB issued SFAS No. 159, "The Fair Value Option for Financial Assets and Financial Liabilities - Including an amendment of FASB Statement No. 115" ("SFAS 159"). SFAS 159 permits an entity to measure certain financial assets and financial liabilities at fair value. Entities electing the fair value option will report unrealized gains and losses in earnings as of each subsequent reporting date. The fair value option may be elected on an instrument-by-instrument basis with few exceptions, as long as it is applied to the instrument in its entirety. SFAS 159 establishes presentation and disclosure requirements to help financial statement users understand the effect of an entity's election on its earnings. SFAS 159 requires prospective application. If an entity elects the fair value option for items existing as of the date of adoption, the difference between their carrying amount and fair value should be included in a cumulative-effect adjustment to the opening balance of retained earnings. The provisions of SFAS 159 are effective for fiscal years beginning after November 15, 2007. The Company has adopted the provisions of this statement as of January 1, 2008 and it did not have a material impact on its financial condition or results of operations.

In September 2006, FASB issued SFAS No. 157, "Fair Value Measurements" ("SFAS 157"). SFAS 157 defines fair value, establishes a framework for measuring fair value in accordance with generally accepted accounting principles and expands disclosures about fair value measurements. The provisions of SFAS 157 are effective for fiscal years beginning after November 15, 2007. The Company has adopted the provisions of this statement as of January 1, 2008 and it did not have a material impact on its financial condition or results of operations.

Item 2 - Management's Discussion and Analysis of Financial Condition and Results of Operations (All dollar amounts in thousands)

This Report contains forward-looking statements, within the meaning of Section 21E of the Securities Exchange Act of 1934, as amended, which reflect our expectation or belief concerning future events that involve risks and uncertainties. Our actions and performance could differ materially from what is contemplated by the forward-looking statements contained in this Report. Factors that might cause differences from the forward-looking statements include those referred to or identified in Item 1A of our Annual Report on Form 10-K for the year ended December 31, 2007 and other factors that may be identified elsewhere in this Report. Reference should be made to such factors and all forward-looking statements are qualified in their entirety by the above cautionary statements.

Overview

We develop, manufacture, distribute and market specialty performance ingredients and products for the food, nutritional, pharmaceutical, animal health and medical device sterilization industries. Our reportable segments are strategic businesses that offer products and services to different markets. Effective with the quarter ending March 31, 2008, the Company has realigned its business segment reporting structure to more appropriately reflect the internal management of the businesses, largely due to the impact of acquisitions in 2007. The Company will continue to report three segments: Specialty Products; Food, Pharma & Nutrition; and Animal Nutrition & Health. Changes to the reporting segments are as follows: chelated minerals and specialty nutritional products for the animal health industry, formerly reported as a part of the encapsulated/nutritional products segment, are now combined with the choline business (formerly BCP Ingredients) into a consolidated Animal Nutrition, focusing on human health. There are no changes to the Specialty Products segment. Business segment net sales and earnings from operations have been reclassified for all periods presented to reflect the segment changes.

Specialty Products

Our Specialty Products segment operates in industry as ARC Specialty Products.

Ethylene oxide, at the 100% level, is sold as a sterilant gas, primarily for use in the health care industry. It is used to sterilize a wide range of medical devices because of its versatility and effectiveness in treating hard or soft surfaces, composites, metals, tubing and different types of plastics without negatively impacting the performance of the device being sterilized. Our 100% ethylene oxide product is distributed in uniquely designed, recyclable, double-walled, stainless steel drums to assure compliance with safety, quality and environmental standards as outlined by the U.S. Environmental Protection Agency (the "EPA") and the U.S. Department of Transportation. Our inventory of these specially built drums, along with our two filling facilities, represents a significant capital investment. Contract sterilizers, medical device manufacturers, and medical gas distributors are our principal customers for this product. In addition, we also sell single use canisters with 100% ethylene oxide for use in medical device sterilization. As a fumigant, ethylene oxide blends are highly effective in killing bacteria, fungi, and insects in spices and other seasoning materials.

We sell two other products, propylene oxide and methyl chloride, principally to customers seeking smaller (as opposed to bulk) quantities and whose requirements include timely delivery and safe handling. Propylene oxide uses can include fumigation in spice treatment, various chemical synthesis applications, to make paints more durable, and for manufacturing specialty starches and textile coatings. Methyl chloride is used as a raw material in specialty herbicides, fertilizers, pharmaceuticals, malt and wine preservers.

Food, Pharma & Nutrition

The Food, Pharma & Nutrition ("FP&N") segment provides microencapsulation, granulation and agglomeration solutions to a variety of applications in food, pharmaceutical and nutritional ingredients to enhance performance of nutritional fortification, processing, mixing, and packaging applications and shelf-life. Major product applications are baked goods, refrigerated and frozen dough systems, processed meats, seasoning blends, confections, and nutritional supplements. We also market human grade choline nutrient products through this segment for wellness applications. Choline is recognized to play a key role in the development and structural integrity of brain cell membranes in infants, processing dietary fat, reproductive development and neural functions, such as memory and muscle function. The FP&N portfolio also includes granulated calcium carbonate products, primarily used in, or in conjunction with, novel over-the-counter and prescription pharmaceuticals for the treatment of osteoporosis, gastric disorders and calcium deficiencies in the United States.

Animal Nutrition & Health

Our Animal Nutrition & Health ("AN&H") segment provides the animal nutrition market with nutritional products derived from our encapsulation and chelation technologies in addition to basic choline chloride. Commercial sales of REASHURE® Choline, an encapsulated choline product that boosts health and milk production in transition and early lactation dairy cows, delivers nutrient supplements that survive the rumen and are biologically available, providing required nutritional levels during certain weeks preceding and following calving, commonly referred to as the "transition period" of the animal. Also, we market NITROSHURETM, an encapsulated urea supplement for lactating dairy cows that is designed to create a slow-release nitrogen source for the rumen, allowing for greater flexibility in feed rations for dairy nutritionists and producers, and NIASHURETM, our microencapsulated niacin product for dairy cows delivering niacin more efficiently and helping to fight heat stress, and chelated mineral supplements for use in animal feed throughout the world. Our proprietary chelation technology provides enhanced nutrient absorption for various species of domestic and companion animals. AN&H also manufactures and supplies basic choline chloride, an essential nutrient for animal health, predominantly to the poultry and swine industries. Choline, which is manufactured and sold on both dry and aqueous forms, plays a vital role in the metabolism of fat and the building and maintaining of cell structures. Choline deficiency can result in, among other symptoms, reduced growth and perosis in poultry, and fatty liver, kidney necrosis and general poor health condition in swine. Certain derivatives of choline chloride are also manufactured and sold into industrial applications. AN&H also manufactures and sells methylamines. Methylamines are a primary building block for the manufacture of choline products and are also used in a wide range of industrial applications.

We sell products for all three segments through our own sales force, independent distributors, and sales agents.

The following tables summarize consolidated net sales by segment and business segment earnings from operations for the three and six months ended June 30, 2008 and June 30, 2007:

Business Segment Net Sales:

	Three Months Ended		Six Months Ended	
	June 30,		June 30,	
	2008	2007	2008	2007
Specialty Products	\$ 8,816	\$ 8,367	\$ 17,266	\$ 16,428
Food, Pharma & Nutrition	9,471	7,922	18,760	15,134
Animal Nutrition & Health	44,614	28,082	83,736	40,408
Total	\$ 62,901	\$ 44,371	\$119,762	\$ 71,970

Business Segment Earnings From Operations:

	Three M	onths Ended	Six Mon	ths Ended
	Ju	ne 30,	Jun	e 30,
	2008	2007	2008	2007
Specialty Products	\$ 2,720	\$ 3,053	\$ 5,318	\$ 5,956
Food, Pharma & Nutrition	1,670	714	3,198	1,040
Animal Nutrition & Health	2,850	3,022	6,128	5,135
Total	\$ 7,240	\$ 6,789	14,644	12,131

RESULTS OF OPERATIONS

Three months ended June 30, 2008 compared to three months ended June 30, 2007

Net Sales

Net sales for the three months ended June 30, 2008 were \$62,901, as compared with \$44,371 for the three months ended June 30, 2007, an increase of \$18,530 or 41.8%. Net sales for the Specialty Products segment were \$8,816 for the three months ended June 30, 2008, as compared with \$8,367 for the three months ended June 30, 2007, an increase of \$449 or 5.4%. This increase was principally due to an increase in sales volume, along with price increases for products in this segment. Net sales for the Food, Pharma & Nutrition segment were \$9,471 for the three months ended June 30, 2008 compared with \$7,922 for the three months ended June 30, 2007, an increase of \$1,549 or 19.6%. This result was driven principally by increased sales of nutritional products and pharmaceutical-grade calcium. Net sales of \$44,614 were realized for the three months ended June 30, 2008 for the Animal Nutrition & Health segment, as compared with \$28,082 for the prior year comparable quarter, an increase of \$16,532 or 58.9%. This result reflects incremental sales of approximately \$8,000 from the Akzo Nobel Acquisition, as described in Note 3. Sales of our specialty animal nutrition and health products, targeted for ruminant production animals and companion animals, increased 68% in this period or equal to 16% of the overall AN&H growth.

Operating Expenses

Operating expenses for the three months ended June 30, 2008 were \$5,711, as compared to \$5,393 for the three months ended June 30, 2007, an increase of \$318 or 5.9%. This increase was due primarily to higher expenses relating to accounting, tax services, and non-cash stock-based compensation recognition. We also incurred approximately \$156 of commercial development expenses toward our pharmaceutical market initiatives in the quarter. With these increases, operating expenses were 9.1% of sales or 3.1 percentage points less than the operating expenses as a percent of sales incurred in last year's comparable quarter. During the three months ended June 30, 2008 and 2007, the Company spent \$701 and \$615 respectively, on research and development programs, substantially all of which pertained to the Company's Food, Pharma & Nutrition and Animal Nutrition & Health segments.

Business Segment Earnings From Operations

Earnings from operations for the three months ended June 30, 2008 increased to \$7,240 compared to \$6,789 for the three months ended June 30, 2007, an increase of \$451 or 6.6%, due largely to the above-noted increase in sales. Earnings from operations for the Specialty Products segment were \$2,720, a decrease of \$333 or 10.9%, as increases in sales volume and modest sales price increases were offset by even higher raw material costs and the previously-noted increased expenses relating to accounting, tax services, and non-cash stock-based compensation recognition. Earnings from operations for Food, Pharma & Nutrition were \$1,670, an increase of \$956 or 133.9%, due largely to increased sales of nutritional products and pharmaceutical-grade calcium. The improvement in pharmaceutical-grade calcium sales resulted in approximately \$600 of the earnings improvement in this segment. Earnings from operations for Animal Nutrition & Health,

while favorably impacted by previously-noted increased sales volumes, decreased to \$2,850, a reduction of \$172 or 5.7%, and were unfavorably affected by certain petro-chemical raw material cost increases.

Earnings from operations as a percentage of sales ("operating margin") for the three months ended June 30, 2008 decreased to 11.5% compared to 15.3% for the three months ended June 30, 2007, principally a result of the previously-noted acquisition-related sales which carry a lower profit margin than the Company's other business segments. In addition, despite the implementation of price increases, we were not able to fully recover cost increases in certain petro-chemical raw materials, which continued or trended up within the quarter. The current raw material environment remains unpredictable. The Company is continuing to focus on implementing price increases, productivity improvements, and, most importantly, growth through new product development which should result in improved operating margins in this segment.

Other Expenses (Income)

Interest income for the three months ended June 30, 2008 totaled \$24 as compared to \$29 for the three months ended June 30, 2007. Interest expense was \$247 for the three months ended June 30, 2008 compared to \$527 for the three months ended June 30, 2007. This decrease is primarily attributable to the decrease in average current and long-term debt resulting from both normal recurring principal payments as well as accelerated payments of the term loan used to fund the Chinook Acquisition (see Notes 3 and 11). Other expense of \$16 for the three months ended June 30, 2008 is primarily the result of unfavorable fluctuations in foreign currency exchange rates between the U.S. dollar (the reporting currency) and functional foreign currencies.

Income Tax Expense

The Company's effective tax rate for the three months ended June 30, 2008 and 2007 was 32.5% and 36.2%, respectively. This decrease in the effective tax rate is primarily attributable to a change in apportionment factors relating to state income taxes, as well as a change in the income proportion towards jurisdictions with lower tax rates.

Net Earnings

Primarily as a result of the above-noted increase in sales and lower effective tax rate, partially offset by the noted raw material and operating expense increases, net earnings were \$4,724 for the three months ended June 30, 2008, as compared with \$4,065 for the three months ended June 30, 2007, an increase of 16.2%.

Six months ended June 30, 2008 compared to six months ended June 30, 2007

Net Sales

Net sales for the six months ended June 30, 2008 were \$119,762, as compared with \$71,970 for the six months ended June 30, 2007, an increase of \$47,792 or 66.4%. Net sales for the Specialty Products segment were \$17,266 for the six months ended June 30, 2008, as compared with \$16,428 for the six months ended June 30, 2007, an increase of \$838 or 5.1%. This increase was principally due to an increase in sales volume, along with price increases for products in this segment. Net sales for the Food, Pharma &

Nutrition segment were \$18,760 for the six months ended June 30, 2008 compared with \$15,134 for the six months ended June 30, 2007, an increase of \$3,626 or 24.0%. This result was driven principally by increased sales of pharmaceutical-grade calcium and nutritional products, as well as increased product sales in both the domestic and international food markets. Net sales of \$83,736 were realized for the six months ended June 30, 2008 for the Animal Nutrition & Health segment, as compared with \$40,408 for the six months ended June 30, 2007, an increase of \$43,328 or 107.2%. This result reflects incremental sales of approximately \$38,000 from the customer list acquisition of Chinook Group Limited ("Chinook") and from the Akzo Nobel Acquisition, as described in Note 3. For the six months ending June 30, 2008, sales of our specialty animal nutrition and health products, targeted for ruminant production animals and companion animals, increased 49% or equal to 9% of the overall AN&H growth.

Operating Expenses

Operating expenses for the six months ended June 30, 2008 were \$11,790, as compared to \$9,792 for the six months ended June 30, 2007, an increase of \$1,998 or 20.4%. This increase was due primarily to \$736 of additional amortization expense, plus sales and technical personnel expense associated with the Chinook and Akzo Nobel acquisitions, as well as higher expenses relating to accounting, tax services, and non-cash stock-based compensation recognition. We also incurred approximately \$320 of commercial development expenses toward our pharmaceutical market initiatives in the six months ending June 30, 2008. With these increases, operating expenses were 9.8% of sales or 3.8 percentage points less than the operating expenses as a percent of sales incurred in the six months ending June 30, 2007. During the six months ended June 30, 2008 and 2007, the Company spent \$1,483 and \$1,184, respectively, on research and development programs, substantially all of which pertained to the Company's Food, Pharma & Nutrition and Animal Nutrition & Health segments.

Business Segment Earnings From Operations

Earnings from operations for the six months ended June 30, 2008 increased to \$14,644 compared to \$12,131 for the comparative six months ended June 30, 2007, an increase of \$2,513 or 20.7%, due largely to the above-noted increase in sales. Earnings from operations for the Specialty Products segment were \$5,318, a decrease of \$638 or 10.7%, as increases in sales volume and modest sales price increases were offset by even higher raw material costs and the previously-noted increased expenses relating to accounting, tax services, and non-cash stock-based compensation recognition. Earnings from operations for Food, Pharma & Nutrition were \$3,198, an increase of \$2,158 or 207.5%, due largely to increased sales of pharmaceutical-grade calcium and nutritional products, as well as increased volumes sold in both the domestic and international food markets. Earnings from operations for Animal Nutrition & Health, while unfavorably impacted by certain petro-chemical raw material cost increases, improved to \$6,128, an increase of \$993 or 19.3%, and were favorably affected by the previously-noted increased sales volumes.

Earnings from operations as a percentage of sales ("operating margin") for the six months ended June 30, 2008 decreased to 12.2% compared to 16.9% for the six months ended June 30, 2007, principally a result of the previously-noted acquisition-related sales which carry a lower profit margin than the Company's other business segments. In addition, despite the implementation of price increases, we were not able to fully recover cost

increases in certain petro-chemical raw materials, which continued or trended up within the year. The current raw material environment remains unpredictable. The Company is continuing to focus on implementing price increases, productivity improvements, and, most importantly, growth through new product development which should result in improved operating margins in this segment.

Other Expenses (Income)

Interest income for the six months ended June 30, 2008 totaled \$49 as compared to \$74 for the six months ended June 30, 2007. Interest expense was \$570 for the six months ended June 30, 2008 compared to \$611 for the six months ended June 30, 2007. This decrease is primarily attributable to lower interest rates and the decrease in average current and long-term debt resulting from both normal recurring principal payments as well as accelerated payments of the term loan used to fund the Chinook Acquisition (see Notes 3 and 11). Other income of \$69 for the six months ended June 30, 2008 is primarily the result of favorable fluctuations in foreign currency exchange rates between the U.S. dollar (the reporting currency) and functional foreign currencies.

Income Tax Expense

The Company's effective tax rate for the six months ended June 30, 2008 and 2007 was 34.0% and 35.7%, respectively. This decrease in the effective tax rate is primarily attributable to a change in apportionment factors relating to state income taxes, as well as a change in the income proportion towards jurisdictions with lower tax rates.

Net Earnings

Primarily as a result of the above-noted increase in sales and the noted raw material and operating expense increases, net earnings were \$9,365 for the six months ended June 30, 2008, as compared with \$7,506 for the six months ended June 30, 2007, an increase of 24.8%.

FINANCIAL CONDITION

LIQUIDITY AND CAPITAL RESOURCES

Contractual Obligations

As part of the June 30, 2005 acquisition of certain assets relating to the encapsulation, agglomeration and granulation business of Loders Croklaan USA, LLC, the asset purchase agreement provides for the contingent payment by the Company of additional consideration based upon the volume of sales associated with one particular product acquired by the Company during the three year period following the acquisition. Such contingent consideration, if and when paid, will be recorded as an additional cost of the acquired product lines. No such contingent consideration has been paid in 2008.

The Company's other contractual obligations and commitments principally include obligations associated with future minimum non-cancelable operating lease obligations (including for the headquarters office space entered into in 2002), long-term debt obligations and purchase obligations principally related to open purchase orders for inventory not yet received or recorded on our balance sheet.

The Company knows of no current or pending demands on, or commitments for, its liquid assets that will materially affect its liquidity.

During the six months ended June 30, 2008, there were no material changes outside the ordinary course of business in the specified contractual obligations set forth in our Annual Report on Form 10-K for the year ended December 31, 2007. The Company expects its operations to continue generating sufficient cash flow to fund working capital requirements and necessary capital investments. The Company is actively pursuing additional acquisition candidates. The Company could seek additional bank loans or access to financial markets to fund such acquisitions, its operations, working capital, necessary capital investments or other cash requirements should it deem it necessary to do so.

Cash

Cash and cash equivalents increased to \$2,642 at June 30, 2008 from \$2,307 at December 31, 2007 primarily resulting from the information detailed below. Working capital amounted to \$22,882 at June 30, 2008 as compared to \$16,139 at December 31, 2007, an increase of \$6,743.

Operating Activities

Cash flows from operating activities provided \$8,539 for the six months ended June 30, 2008 compared to \$2,242 for the six months ended June 30, 2007. The increase in cash flows from operating activities was primarily due to an increase in net earnings, accounts receivable collections, depreciation and amortization, and stock compensation expense combined with a decrease in prepaid expenses. The aforementioned increase in cash flows was partially offset by an increase in inventories.

Investing Activities

Capital expenditures were \$2,845 for the six months ended June 30, 2008 compared to \$1,807 for the six months ended June 30, 2007. Assets acquired during the six months ended June 30, 2007 totaled \$40,672, which was principally related to the Chinook Acquisition and the Akzo Nobel Acquisition, as described in Note 3.

Financing Activities

The Company has a board of directors approved stock repurchase program. The total authorization under this program is 2,508,692 shares. Since the inception of the program, a total of 1,307,867 shares have been purchased, none of which remained in treasury at June 30, 2008 or 2007. During the six months ended June 30, 2008, no additional shares have been purchased. The Company intends to acquire shares from time to time at

prevailing market prices if and to the extent it deems it advisable to do so based on its assessment of corporate cash flow, market conditions and other factors.

On April 30, 2007, the Company, and its principal bank entered into a Loan Agreement (the "European Loan Agreement") providing for an unsecured term loan of \notin 7,500, translated to approximately \$11,850 as of June 30, 2008 (the "European Term Loan"), the proceeds of which were used to fund the Akzo Nobel Acquisition (see Note 3) and initial working capital requirements. The European Term Loan is payable in equal monthly installments of principal, each equal to 1/84th of the principal of the European Term Loan, together with accrued interest, with remaining principal and interest payable at maturity. The European Term Loan has a maturity date of May 1, 2010 and is subject to a monthly interest rate equal to EURIBOR plus 1%. At June 30, 2008, this interest rate was 5.46%. At June 30, 2008, the European Term Loan had an outstanding balance of \notin 6,339, translated to \$10,015. The European Loan Agreement also initially provided for a short-term revolving credit facility of \notin 2,000 (the "European Revolving Facility has been renewed for a period of one year as of May 1, 2008. As part of this renewal, the European Loan Agreement was amended to increase the European Revolving Facility to \notin 3,000, translated to \$4,740 as of June 30, 2008. The European Revolving Facility is subject to a monthly interest rate equal to EURIBOR plus 1.25%, and accrued interest is payable monthly. The Company has drawn down \notin 2,000, or \$3,160 as translated at June 30, 2008, of the European Revolving Facility as of June 30, 2008.

On March 16, 2007, the Company and its principal bank entered into a Loan Agreement (the "Loan Agreement") providing for an unsecured term loan of \$29,000 (the "Term Loan"), the proceeds of which were used to fund the Chinook Acquisition (see Note 3). The Term Loan is payable in equal monthly installments of principal, each equal to 1/60th of the principal of the Term Loan, together with accrued interest, with remaining principal and interest payable at maturity. The Term Loan has a maturity date of March 16, 2010 and is subject to a monthly interest rate equal to LIBOR plus 1%. At June 30, 2008, this interest rate was 3.47%. As of June 30, 2008, the Company has prepaid \$12,500 of the Term Loan. At June 30, 2008, the Term Loan had an outstanding balance of \$9,250. The Loan Agreement also provides for a short-term revolving credit facility of \$6,000 (the "Revolving Facility"). The Revolving Facility is subject to a monthly interest rate equal to LIBOR plus 1%, and accrued interest is payable monthly. The Company has drawn down \$1,610 of the Revolving Facility as of June 30, 2008. The Revolving Facility has a maturity date of May 31, 2009. Management believes that such facility will be renewed in the normal course of business.

Proceeds from stock options exercised totaled \$915 and \$485 for the six months ended June 30, 2008 and 2007, respectively. Dividend payments were \$1,975 and \$1,596 for the six months ended June 30, 2008 and 2007, respectively.

Other Matters Impacting Liquidity

The Company currently provides postretirement benefits in the form of a retirement medical plan under a collective bargaining agreement covering eligible retired employees of its Verona, Missouri facility. The amount recorded on the Company's balance sheet as of June 30, 2008 for this obligation is \$839. The postretirement plan is not funded. Historical cash payments made under such plan have approximated \$50 per year.

Critical Accounting Policies

There were no changes to the Company's Critical Accounting Policies, as described in its December 31, 2007 Annual Report on Form 10-K, during the six months ended June 30, 2008.

Related Party Transactions

The Company was not engaged in related party transactions during the six months ended June 30, 2008 and all transactions of the Company during such period were at arms length.

Item 3. Quantitative and Qualitative Disclosures about Market Risk

Cash and cash equivalents are invested primarily in money market accounts. Accordingly, we believe we have limited exposure to market risk for changes in interest rates. The Company has no derivative financial instruments or derivative commodity instruments, nor does the Company have any financial instruments entered into for trading or hedging purposes. As of June 30, 2008, the Company's borrowings were under a bank term loan bearing interest at LIBOR plus 1.00%, a second bank term loan bearing interest at EURIBOR plus 1.00%, a revolving line of credit bearing interest at LIBOR plus 1.00% and a second revolving line of credit bearing interest at EURIBOR plus 1.25%. A 100 basis point increase or decrease in interest rates, applied to the Company's borrowings at June 30, 2008, would result in an increase or decrease in annual interest expense and a corresponding reduction or increase in cash flow of approximately \$240. The Company is exposed to market risks for changes in foreign currency rates and has exposure to commodity price risks, including prices of our primary raw materials. Our objective is to seek a reduction in the potential negative earnings impact of changes in foreign exchange rates and raw material pricing arising in our business activities. The Company manages these financial exposures, where possible, through pricing and operational means. Our practices may change as economic conditions change.

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Item 4. Controls and Procedures

(a) Evaluation of Disclosure Controls and Procedures

Pursuant to the requirements of the Sarbanes-Oxley Act of 2002, the Company's management, under the supervision and with the participation of the Company's Chief Executive Officer and Chief Financial Officer, has evaluated, as of the end of the period covered by this Quarterly Report on Form 10-Q, the effectiveness of the Company's disclosure controls and procedures (including its internal controls and procedures.)

Based upon management's evaluation, the Chief Executive Officer and the Chief Financial Officer have concluded that, as of the end of such period, the Company's disclosure controls and procedures were effective in identifying the information required to be disclosed in the Company's periodic reports filed with the Securities and Exchange Commission ("SEC"), including this Quarterly Report on Form 10-Q, and ensuring that such information is recorded, processed, summarized and reported within the time periods specified in the SEC's rules and forms.

(b) Changes in Internal Controls

During the most recent fiscal quarter, there has been no significant change in the Company's internal control over financial reporting that has materially affected, or is reasonably likely to materially affect, the Company's internal control over financial reporting.

Part II. Other Information

Item 1A. Risk Factors

There have been no material changes in the Risk Factors identified in the Company's Annual Report on Form 10-K for the year ended December 31, 2007.

Item 4. Submission of Matters to a Vote of Security Holders.

On June 12, 2007, the Company held its Annual Meeting of stockholders. The following actions were voted upon at the meeting:

1. The following individuals were elected Class 3 directors to serve until the annual meeting of stockholders in 2011 and until the election and qualification of their respective successors. A total of 16,387,785 shares were represented in person or by proxy at the Annual Meeting. The numbers of shares that were voted for, and that were withheld from, each of the director nominees are as follows:

Director	For	Votes Withheld
Perry W. Premdas	15,968,359	419,426
Dr. John Y. Televantos	15,731,671	656,114

The terms of our other directors, Mr. Edward L. McMillan, Mr. Kenneth P. Mitchell, Mr. Dino A. Rossi and Dr. Elaine R. Wedral continued after the Annual Meeting.

2. The stockholders approved an amendment to the Company's Restated Articles of Incorporation which increases the total number of shares of common stock the Corporation has authority to issue from ten twenty-five million (25,000,000) shares of common stock to sixty million (60,000,000) shares.

The number of shares voted "for" approval, "against" approval and abstentions are as follows:

For	Against	Abstain
13,413,529	2,960,253	14,003

3. The stockholders approved the Second Amended and Restated 1999 Stock Plan as follows:

For	Against	Abstain	Broker Non-Vote
8,946,500	4,104,604	841,851	2,494, 830

4. The shareholders approved the appointment of McGladrey & Pullen, LLP as the Company's independent registered public accounting firm for the 2008 fiscal year by a vote of 16,248,037 in favor, and 131,360 against, and 8,388 stockholders abstained.

Item 6.	Exhibits	
	Exhibit 31.1	Certification of Chief Executive Officer pursuant to Rule 13a-14(a).
	Exhibit 31.2	Certification of Chief Financial Officer pursuant to Rule 13a-14(a).
Exhibit 32.1	Certification of Chief Title 18 of the United S	Executive Officer pursuant to Rule 13a-14(b) and Section 1350 of Chapter 63 of States Code.
Exhibit 32.2	bit Certification of Chief Financial Officer pursuant to Rule 13a-14(b) and Section 1350 of Chapter 6 Title 18 of the United States Code.	

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

BALCHEM CORPORATION

By: /s/ Dino A. Rossi Dino A. Rossi, Chairman, President and Chief Executive Officer

Date: August 5, 2008

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Exhibit Index

Exhibit No. Description

- Exhibit 31.1 Certification of Chief Executive Officer pursuant to Rule 13a-14(a).
- Exhibit 31.2 Certification of Chief Financial Officer pursuant to Rule 13a-14(a).
- Exhibit 32.1 Certification of Chief Executive Officer pursuant to Rule 13a-14(b) and Section 1350 of Chapter 63 of Title 18 of the United States Code.
- Exhibit 32.2 Certification of Chief Financial Officer pursuant to Rule 13a-14(b) and Section 1350 of Chapter 63 of Title 18 of the United States Code.

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