SANTI ERNEST SCOTT

Form 4

December 14, 2018

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF

SECURITIES

OMB Number:

OMB APPROVAL

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subject to Section 16. Form 4 or Form 5 obligations may continue.

See Instruction

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if no longer

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section

30(h) of the Investment Company Act of 1940

1(b).

(Print or Type Responses)

1. Name and Address of Reporting Person * 5. Relationship of Reporting Person(s) to 2. Issuer Name and Ticker or Trading SANTI ERNEST SCOTT Issuer Symbol ILLINOIS TOOL WORKS INC (Check all applicable) [ITW] (Last) (First) (Middle) 3. Date of Earliest Transaction _X__ Director 10% Owner X_ Officer (give title Other (specify (Month/Day/Year) below) ILLINOIS TOOL WORKS 12/12/2018 Chairman & CEO INC., 155 HARLEM AVENUE (Street) 4. If Amendment, Date Original 6. Individual or Joint/Group Filing(Check Filed(Month/Day/Year) Applicable Line) _X_ Form filed by One Reporting Person Form filed by More than One Reporting GLENVIEW, IL 60025 (City) (State) (Zip)

Table I - Non-Derivative Securities Acquired, Disposed of, or Beneficially Owned

	Tuble 1 Tion 2017 and 6 Securities 120 person of 01 Zenothering 5 miles								
1.Title of Security (Instr. 3)	2. Transaction Date 2A. Deemed (Month/Day/Year) Execution Date, if any (Month/Day/Year)		3. 4. Securities Acquired (A) Transactiomr Disposed of (D) Code (Instr. 3, 4 and 5) (Instr. 8)			5. Amount of 6. Securities Ownership Beneficially Form: Owned Direct (D) Following or Indirect	Ownership Form: Direct (D) or Indirect	7. Nature of Indirect Beneficial Ownership (Instr. 4)	
					(A) or		Reported Transaction(s) (Instr. 3 and 4)	(I) (Instr. 4)	
C			Code V	Amount	(D)	Price	()		
Common Stock	12/12/2018		M	45,128	A	\$ 55.71	149,777	D	
Common Stock	12/12/2018		S	45,128	D	\$ 132.54 (1)	104,649	D	
Common Stock	12/12/2018		M	48,557	A	\$ 55.71	153,206	D	
Common Stock	12/12/2018		S	48,557	D	\$ 133.43 (2)	104,649	D	

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Common Stock	12/12/2018	M	15,200	A	\$ 55.71	119,849	D	
Common Stock	12/12/2018	S	15,200	D	\$ 134.37 (3)	104,649	D	
Common Stock	12/12/2018	G	3,500	D	\$ 0	101,149	D	
Common Stock						3,771	I	See Footnote

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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(9-02)

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactic Code (Instr. 8)	orDeriv Secur Acqu Dispo		6. Date Exercisab Expiration Date (Month/Day/Year		7. Title and Ar Underlying Se (Instr. 3 and 4)	2
				Code V	(A)	(D)	Date Exercisable	Expiration Date	Title	1
Employee Stock Option	\$ 128						02/10/2018(5)	02/10/2027	Common Stock	
Employee Stock Option	\$ 98.26						02/13/2016(5)	02/13/2025	Common Stock	
Employee Stock Option	\$ 78.59						02/14/2015	02/14/2024	Common Stock	
Employee Stock Option	\$ 63.25						02/15/2014	02/15/2023	Common Stock	
Employee Stock Option	\$ 91.88						02/12/2017(5)	02/12/2026	Common Stock	
Employee Stock Option	\$ 55.71	12/12/2018		M		108,885	02/10/2013	02/10/2022	Common Stock	
Employee Stock Option	\$ 163.36						02/15/2019(5)	02/15/2028	Common Stock	
Performance Restricted	\$ 0						<u>(7)</u>	<u>(7)</u>	Common Stock	

Stock Unit (granted 2/12/2016) (6)				
Performance Share Units (granted 2/10/17) (6) (8)	\$ 0	<u>(7)</u>	<u>(7)</u>	Common Stock
Performance Share Units (granted 2/15/18) (6)	\$ 0	<u>(7)</u>	<u>(7)</u>	Common Stock

Reporting Owners

Reporting Owner Name / Address	Relationships						
1 5	Director	10% Owner	Officer	Other			
SANTI ERNEST SCOTT ILLINOIS TOOL WORKS INC. 155 HARLEM AVENUE GLENVIEW, IL 60025	X		Chairman & CEO				

Signatures

Ernest Scott Santi by Janet O. Love, Deputy General Counsel & Assistant Secretary, Attorney-In-Fact POA on File

12/14/2018

**Signature of Reporting Person

Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- This transaction was executed at multiple trades at prices ranging from \$132.11 to \$133.10. The price reported above reflects the (1) weighted average sale price. The reporting person hereby undertakes to provide upon request to the SEC staff, Illinois Tool Works Inc. or a shareholder of Illinois Tool Works Inc. full information regarding the number of shares and prices at which the transaction was effected.
- This transaction was executed at multiple trades at prices ranging from \$133.11 to \$133.90. The price reported above reflects the (2) weighted average sale price. The reporting person hereby undertakes to provide upon request to the SEC staff, Illinois Tool Works Inc. or a shareholder of Illinois Tool Works Inc. full information regarding the number of shares and prices at which the transaction was effected.
- This transaction was executed at multiple trades at prices ranging from \$134.22 to \$134.38. The price reported above reflects the (3) weighted average sale price. The reporting person hereby undertakes to provide upon request to the SEC staff, Illinois Tool Works Inc. or a shareholder of Illinois Tool Works Inc. full information regarding the number of shares and prices at which the transaction was effected.
- (4) Shares of common stock allocated to my account in the Illinois Tool Works Inc. Savings & Investment Plan---Information reported as of December 12, 2018.
- (5) Options vest in four (4) equal annual installments beginning one year from date of grant.
- (6) Each performance restricted stock unit (PRSU) and performance share unit (PSU) represents a contingent right to receive one share of the Company's common stock.

(7) Each PRSU and PSU vests 100% three years from the date of grant if performance goals are met.

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(8) PSUs accrue dividends in shares of common stock, subject to fulfillment of vesting period and performance goals; the PSUs shown include dividend equivalents, if any, accrued to date.

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