KOHLS CORPORATION Form 8-K November 04, 2010

### UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

# Form 8-K

## **CURRENT REPORT**

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): 11/04/2010

## **Kohl's Corporation**

(Exact name of registrant as specified in its charter)

**Commission File Number: 1-11084** 

Wisconsin (State or other jurisdiction of incorporation) **39-1630919** (IRS Employer Identification No.)

#### N56 W17000 Ridgewood Drive

Menomonee Falls, Wisconsin 53051

(Address of principal executive offices, including zip code)

262-703-7000

(Registrant s telephone number, including area code)

(Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

[] Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

[] Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

[] Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

[] Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

### Edgar Filing: KOHLS CORPORATION - Form 8-K

#### Item 2.02. Results of Operations and Financial Condition

On November 4, 2010, Kohl's Corporation issued a press release reporting its sales for the four-week period ended October 30, 2010 and providing updated guidance for the third quarter of fiscal 2010. A copy of the press release is attached hereto as Exhibit 99.1 and incorporated herein by reference.

#### Item 9.01. Financial Statements and Exhibits

ExhibitNo. Description99.1 Press Release dated November 4, 2010

#### SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Kohl's Corporation

Date: November 04, 2010

By: /s/ Richard D. Schepp

Richard D. Schepp Executive Vice President, General Counsel and Secretary

### EXHIBIT INDEX

Exhibit No. Description

EX-99.1 Press release dated November 4, 2010